

# **Press release**

# New OhmBox measures electrical contact resistance during the fastening process

Latest addition to Kistler's ANALYSE system makes e-mobility safer

Winterthur, September 2024

The electrical contact resistance between two fastener components is a key quality parameter, especially when the bolted joints carry electrical current. If the resistance is too high, heat is generated between the elements. In vehicles, for example, this can lead to malfunctions or even trigger fires. In response to this problem, Kistler is adding the OhmBox to its tried-and-tested ANALYSE friction coefficient test stand. Users of the new OhmBox can measure electrical resistance while fastening is actually in progress. This enables developers to define optimal tightening parameters – so they can design safe and reliable current-carrying bolted joints.

Bolted joints have to withstand a lot: they are often subjected to large forces, and they frequently carry electrical current – especially in electric vehicles. Increasing numbers of current-carrying joints are also generating more and more interest in electrical contact resistance as a quality parameter. An optimal bolted joint is the only way to prevent heat generation and damage to surrounding components – and, ultimately, to avoid exposing passengers to danger. Vehicle developers also benefit: a precise analysis of tightening behavior enables R&D departments to determine optimal parameters for bolts and fastener components made of different materials such as copper or aluminum; they can then pass this information on to their customers and sales partners.

## OhmBox measures contact resistance while fastening is in progress

To meet this need, Kistler is expanding ANALYSE, its modular friction coefficient test system. With the help of the Kelvin method, users of the new OhmBox can precisely record the electrical contact resistance during the fastening process and correlate it with other parameters such as the applied torque.

To do this, the user connects two measurement tips as close as possible to the bolted joint. The OhmBox then constantly emits current, and the highly sensitive measuring system registers the voltage loss through the electrical contact resistance – even down to the microohm range. In this way, the user can accurately determine the level of electrical resistance during tightening and slackening.

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To prevent distortion of measured values by external influences, the bolted joint under test can be fully isolated in the test setup.

#### Evaluation software delivers optimal quality parameters

The testXpert<sup>®</sup> software records the entire testing procedure, with online user-defined data visualization. In the software, the electrical contact resistance can then be displayed together with other measured values such as the applied torque over the angle or time axis. This allows developers to determine and verify the optimum combination of parameters quickly and reliably – giving them a valid basis for meeting quality requirements and comparing different materials.

The OhmBox can supplement an ANALYSE system that is already in operation, or can be combined with a new ANALYSE system and additional, individually selectable modules for friction coefficient, tightening torque or preloading force. Following a straightforward set-up procedure carried out by Kistler experts, manufacturers can then design and implement a diverse range of test scenarios – thus ensuring that their bolted joints remain safe and reliable, even when carrying electrical current.

TextXpert is a registered trademark of Zwick Gmbh & Co. KG, Ulm, Germany.

### Image material (please name the Kistler Group as picture source)

To download high-resolution images, please click on this link: [LINK]



Users of the new OhmBox can accurately monitor electrical contact resistance during the fastening process.

Two measurement tips are used to measure the electrical resistance directly on the bolted joint.





The horizontal ANALYSE fastener test stand can apply forces of up to 500 N $\cdot$ m.

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#### About the Kistler Group

Kistler is the global market leader for dynamic pressure, force, torque and acceleration measurement technology. Cutting-edge technologies provide the basis for Kistler's modular solutions. Customers in industry and scientific research benefit from Kistler's experience as a development partner, enabling them to optimize their products and processes so as to secure sustainable competitive edge. Unique sensor technology from this owner-managed Swiss corporation helps to shape future innovations not only in automotive development and industrial automation but also in many newly emerging sectors. Drawing on our extensive application expertise, and always with an absolute commitment to quality, Kistler plays a key part in the ongoing development of the latest megatrends. The focus is on issues such as electrified drive technology, autonomous driving, emission reduction and Industry 4.0. Some 2,200 employees at more than 60 facilities across the globe are dedicated to the development of new solutions, and they offer application-specific services at the local level. Ever since it was founded in 1959, the Kistler Group has grown hand-in-hand with its customers and in 2023, it posted sales of CHF 465 million. About 9% of this figure is reinvested in research and technology – with the aim of delivering better results for every customer.