ABSOLUTE CONFIDENCE IN YOUR TEST- AND MEASUREMENT EQUIPMENT AND DATA

Kistler – Accredited calibrations worldwide



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Content

Kistler worldwide calibration services	4
Accredited Kistler calibration laboratories: locations, measured variables and measuring ranges of permanent laboratories	7
Kistler calibration laboratories with accreditati for on-site calibrations: measurands and	ion
measuring ranges	12
Accredited measurands and measuring ranges: Kistler calibration laboratories	13

Kistler worldwide calibration services

Kistler is the world market leader in dynamic measurement technology. Quality and maximum precision are our goals - for the high-tech products we manufacture as well as for our customer-oriented services

In metrology, traceable calibrations are the basis for precise measurements. Kistler offers a comprehensive range of calibration services tailored to the specific needs of its customers.

Kistler calibration services are available at Tech Centers, technical offices and production companies around the world. We also offer on-site and local calibrations to minimize your logistics efforts. Customers benefit from calibration services that are traceable to national or international standards, with short delivery times and low shipping costs.

Request a quote!

You can rely on our specialists to find the best solution for your specific calibration requirements.

Calibrations create added value

Calibrations provide you with feedback on the metrological behavior of a measuring device.

Your benefits from Kistler calibration services:

- Expertise: decades of calibration experience
- Calibration also possible for third-party products
- One hand solutions

The precision and stability of the measuring devices can only be ensured by monitoring by periodical calibrations. This ensures controlled processes in production. Periodical calibration creates the basis for reliable measurement results. Traceable calibrations stand for a high and accepted standard.

After a second or third calibration, ideally carried out by the same calibration service provider, confidence in the device can also be backed up by data.

This creates the basis for further decisions on topics such as recalibration intervals. All measuring devices are exposed to environmental influences throughout their service life. Wear, overloading or shock loads can damage the devices or change their properties. These events can falsify the measured values. The users of the measuring device are often unaware of the resulting problems.

For these reasons, periodic calibrations are essential to ensure that your measuring devices work accurately and reliably

Why are calibrations necessary ?

- Industrial standards (e.g. ISO 9001, IATF 16949) request periodical calibrations
- Calibrated measuring equipment is the basis for precise measurements
- Calibration provides proof that the measuring devices are accurate and reliable.





Accredited calibrations - your advantages:

- International acceptance
- Meets industrial requirements (e.g. IATF 16949)
- Performed by ISO 17025 accredited laboratories
- On-site and in-situ calibration
 available

Traceable calibration, performed by our ISO 17025 accredited laboratories

Kistler - your accredited partner for calibrations - worldwide

Decreasing measurement

uncertainty

Calibration results are accepted worldwide only if traceable to a national standard. Kistler has a worldwide network of accredited calibration laboratories for many parameters. Traceable (accredited) calibrations are offered in many measurands and ranges.

We offer our calibration services in stationary laboratories as well as on-site for many measurands.

We also offer a wide range of service calibrations for requests outside the scope of our accreditation.

Traceable calibrations

Traceable calibrations are performed by laboratories accredited according to ISO 17025. This standard implements the definitions and specifications of the International Dictionary of Metrology (VIM) and ensures the quality of laboratory services.

A calibration is basically defined as a recording of measured values with the associated measurement uncertainty. A calibration records the measured values and records them on the calibration certificate together with the respective measurement uncertainties.

Only a traceable calibration by an accredited laboratory guarantees metrological verification traceable to national standards



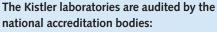
National

standard

Reference standard

Working/factory standard

Reference standards for accredited







On-site calibration

On-site calibrations are a solution, especially for measuring systems that are very large or heavy and difficult to send to a permanent calibration laboratory. Kistler is accredited to perform on-site calibrations for many measurands.

In-situ calibration

In-situ calibrations can be carried out to meet special requirements and if the measurement setup must not be dismantled (e.g. for medical applications).

In-situ calibrations are calibrations in the installed state of a transducer. An in-situ calibration can also be useful if, for technical reasons or downtimes due to time-consuming dismantling are to be minimized.



Test- and measurement equipment management

Do you need support in answering questions and making decisions about calibrations and equipment management? Do you need help with the variety of applicable standards and regulations?

- Why calibration?
- How often must be calibratet
- How shall calibration intervall detemined?
- Calibration of measurement chains or single sensors?
- Traceable- or service calibration?

Kistler will be happy to advise you on the answers to these and other questions and help you set up a management system for your test and measurement equipment that ensures audit compliance. Contact us - our experts will support you! service@kistler.com

Accredited Kistler calibration laboratories: locations, measured variables and measuring ranges of permanent laboratories

Germany

Calibration laboratory Kistler Remscheid GmbH

Measurand/Unit under test		Range	
Angle of rotation Direct angle transducer Indirect angle systems	0°	to	360°
Torque			
Torque sensors and torque	0.01 N·m	to	<0.1 N·m
measuring equipment	0.1 N·m	to	<1 N·m
	1 N⋅m	to	1 kN⋅m
	>1 kN·m	to	2 kN⋅m
	>2 kN·m	to	20 kN∙m
Transfer torque uronches	0.1 N⋅m	to	<1 N·m
Transfer torque wrenches	1 N⋅m	to	1 kN∙m
Torque wrench calibration	0.2 N⋅m	to	<2 N⋅m
systems	2 N⋅m	to	3 kN∙m
	0.01 N·m	to	<1 N·m
Manual operated torque tools	1 N⋅m	to	<5 N·m
LUUIS	5 N∙m	to	1.5 kN∙m
Force			
Force sensors and measuring equipment	2 kN	to	500 kN

Calibration laboratory Kistler Instrumente GmbH, Lorch

Measurand/Unit under test	R	ange	
Torque	0.004 N·m	to	0.01 N·m
Torque sensors and	>0.01 N·m	to	<0.1 N·m
torque measuring chains	0.1 N⋅m	to	20 N∙m
	0,1 N·m	to	<0,2 N·m
	0.2 N⋅m	to	<0.4 N·m
	0.4 N⋅m	to	<1 N·m
	1 N·m	to	200 N·m
	1 N⋅m	to	10 N∙m
	>10 N·m	to	3 kN∙m
	1 N⋅m	to	5 N⋅m
	>5 N·m	to	10 N∙m
	>10 N·m	to	20 N∙m
	>20 N⋅m	to	5 kN∙m
	1 kN·m	to	20 kN∙m
	>20 kN·m	to	100 kN∙m

Calibration laboratory Kistler ATD Heidelberg

Measurand/Unit under test		Rang	e
Acceleration Acceleration transducers and measuring chains	200 m/s ²	to	2 000 m/s ²
Force Force sensors	0,5 kN	to	50 kN
Multicomponent force and torque	0,5 kN	to	50 kN
Multicomponent transducers (ATD)	2 N⋅m	to	1 400 N⋅m
Length	0 mm	to	200 mm
Displacement sensors	>200 mm	to	600 mm
	>600 mm	to	850 mm



Calibration laboratory Kistler Instrumente GmbH Sindelfingen

Measurand/Unit under test	easurand/Unit under test Range			
Acceleration	1	ta	$90 m/c^{2}$	
Accelerometers, acceleration measuring chains (reference	1 m/s ²	to	80 m/s ²	
frequency range)	10 m/s ²	to	200 m/s ²	
Acceleration sensors Acceleration measuring chains	5 m/s²	to	200 m/s ²	
(medium frequency range)	J 11/3-		200 11/3-	
Accelerometers Accelerometers (low-frequency range)	0,1 m/s ²	to	80 m/s²	
Vibration calibrator	1 m/s ²	to	20 m/s ²	
Frequency	10 Hz	to	160 Hz	
	>160 Hz	to	<1 kHz	
	1 kHz	to	<5 kHz	
	5 kHz	to	<9 kHz	
	9 kHz	to	10 kHz	
Distortion	10 Hz	to	10 kHz	
Voltage Voltage measuring amplifier with grounded input and differential input, ICP-Measuring amplifier with constant current supply	70 mV	to	30 V	
Charge Charge amplifier with grounded input and differential input	7 pC	to	10 nC	
Pressure	1 bar	to		
Absolute pressure p _{abs}	3 bar	to	401 bar	
	>401 bar	to	1 401 bar	
	0 bar	to	20 bar	
Positive pressure p_e	0 bar	to		
	2 bar	to	400 bar	
	>40 bar	to	1 400 bar	
	0 bar	to	20 bar	
Force	0.01 N·m	to	<0.1 N·m	
Force sensors	0.1 N∙m	to	<1 N·m	
	1 N·m	to	1 kN∙m	
	>1 kN·m	to	2 kN⋅m	
	>2 kN·m	to	20 kN∙m	
Multicomponent Force and torque	0.1 N·m	to	<1 N·m	
1	1 N·m	to	1 kN∙m	
Multicomponent sensors	0.2 N⋅m	to	<2 N·m	
	2 N⋅m	to	3 kN∙m	
Length Length sensors	2 mm	to	500 mm	

Calibration laboratory Kistler Instrumente GmbH München

Measurand/Unit under test		Range	
DC voltage	0 V	to	1 mV
DC sources	>1 mV	to	10 mV
	>10 mV	to	100 mV
	>100 mV	to	1 V
	>1 V	to	10 V
	>10 V	to	20 V
	>20 V	to	100 V
	>100 V	to	1 000 V
DC voltage	0 V	to	450 µV
Measuring systems	>450 µV	to	3 mV
	>3 mV	to	4.5 mV
	>4.5 mV	to	10 mV
	>10 mV	to	30 mV
	>30 mV	to	45 mV
	>45 mV	to	300 mV
	>300 mV	to	450 mV
	>450 mV	to	3 V
	>3 V	to	4.5 V
	>4.5 V	to	30 V
DC current	0 A	to	100 µA
Sources	>100 µA	to	1 mA
	>1 mA	to	10 mA
	>10 mA	to	100 mA
	>100 mA	to	1 A
	>1 A	to	3 A
	1 mA	to	20 mA
DC resistance	0 Ω	to	100 Ω
Resistance	>100 mΩ	to	1 Ω
	>1 Ω	to	10 Ω
	>10 Ω	to	100 Ω
	>100 Ω	to	250 Ω
	>250 Ω	to	660 Ω
	>660 Ω	to	1 kΩ
	>1 kΩ	to	10 kΩ
	10kΩ	to	100 kΩ
	>100 kΩ	to	1 MΩ

Switzerland

Calibration laboratory Kistler Winterthur AG

Measurand/Unit under test		Rang	e
Fluid overpressure	1 bar	to	- 10 ba
Piezoelectrical pressure	10 bar	to	<100 bar
sensor calibration	100 bar		< 100 bar 1 000 bar
	1 000 bar	to	
	0 bar	to to	8 000 bar <5 bar
Piezoresistive pressure sensor calibration	5 bar	to	<50 bar
	50 bar	to	1 000 bar
	1 000 bar	to	5 000 bar
Force	0.05 kN		
Piezoelectric force sensor	0.05 kN	to to	<2 kin 50 kN
calibration	2 kin 1 kN	to	100 kN
	1 kN		<50 kN
	50 kN	to	<50 kN
Chargo		to	
Charge Generation and calibration	1 pC	to	<20 pC
	20 pC	to	<50 pC
	50 pC	to	<200 pC
	200 pC	to	<48 000 pC
	48 nC	to	3 100 nC
Voltage (DC)	0 V	to	<0.12 V
	0.12 V	to	<1.2 V
	1.2 V	to	<12 V
	12 V	to	100 V
Voltage (AC)	0 V	to	<0.12 V
	0.12 V	to	<1.2 V
	1.2 V	to	<12 V
	12 V	to	30 V
	0 Vpp	to	<0.33 Vpp
	0.33 Vpp	to	<3.3 Vpp
	3.3 Vpp	to	<33 Vpp
	33 Vpp	to	85 Vpp
Current (DC)	0 mA	to	<0.37 mA
	0.37 mA	to	<1.4 mA
	1.4 mA	to	<4.5 mA
	4.5 mA	to	<144 mA
	144 mA	to	1 000 mA
Resistance (DC)	0.01 Ω	to	<12 Ω
	12 Ω	to	<120 Ω
	0.12 kΩ	to	<1.2 kΩ
	1.2 kΩ	to	<12 kΩ
	12 kΩ	to	<120 kΩ
	0.12 MΩ	to	<1.2 MΩ
	1.2 MΩ	to	<12 MΩ
	12 MΩ	to	120 MΩ

Measurand/Unit under test	F	Range	
Capacity	1 pF	to	<1000 pF
	1 nF	to	<100 nF
	100 nF	to	<1 000 nF
	1 pF	to	<10 pF
	10 pF	to	<100 pF
	100 pF	to	<1 000 pF
	1 nF	to	<10 nF
	10 nF	to	<100 nF
	100 nF	to	1 000 nF

United Kingdom

Permanent calibration laboratory Kistler Instruments Ltd., Hook

Measurand/Unit under test		Range	e
Charge, DC, 100 Hz & 1 kHz			
Nominal set points	100 pC		
at full range	1 nC		
		10 nC	
	1(00 nC	
		1 µC	
		2 μC	
Range values	2 pC	to	10 pC
500 mV to 10 V	10 pC	to	100 pC
	100 pC	to	1 nC
	1 nC	to	10 nC
	10 nC	to	100 nC
	100 nC	to	1 µC
	200 nC	to	2 µC
All range values	2 pC	to	10 pC
	10 pC	to	100 pC
	100 pC	to	1 nC
	1 nC	to	10 nC
	10 nC	to	100 nC
	100 nC	to	1 µC
	200 nC	to	2 µC
DC voltage	100 mV	to	200 mV
Zero volts	200 mV	to	10 V
	100 mV	to	200 mV
	200 mV	to	10 V
Voltage Current resistance			
ratio piezo resistive amplifiers	10 Ω	to	1000 Ω
Excitation current	1 mA	to	4 mA
Pressure			
Continuous calibration	10 MPa	to	100 Mpa
of piezoelectric pressure sensors	100 MPa	to	800 MPa

USA

Calibration laboratory Amherst, NY/Novi, MI

Measurand/Unit under test		Dan	7 0
Acoustics and vibration		Ran	ge
Vibration			
Magnitude/Frequency	5 mV	to	4 V/gn
0.5 Hz to 20 Hz			
Vibration,			
Magnitude & Charge/			
Frequency response			
10 Hz to 2 000 Hz	5 mV	to	4 V/gn
>2 000 Hz to 10 000 Hz	0.1 pC	to	100 pC/gn
>10 000 Hz to 15 000 Hz	0.1 pc	10	100 p 0/81
>15 000 Hz to 17 000 Hz			
>17 000 Hz to 20 000 Hz			
Vibration, rotational			
(magnitude)			12.5 Hz
Electrical – DC/low frequency	,		
Charge (automated)	1.6 pC	to	90 000 pC
Charge (manual)	5 pC	to	2 000 000 pC
Charge	±10	0 pC	
(automated)	±1 00	0 pC	
	±10 00	•	
	±100 00	•	
	±1 000 00	•	
DC Voltage – source	-10 V	to	10 V
	-10 V		10 V
DC Voltage – measure		to	
Gain accuracy	0.5	to	150
Gain accuracy	1x, 10x, 100	JX	
Mass and mass related			
Force, dynamic (voltage sensitivity)	0.04 lbf	to	5 lbf
Force, impulse (sensitivity at 100 Hz)	100 lbf	to	5 000 lbf
Force, static (voltage, charge sensitivity)	50 lbf	to	50 000 lbf
Pressure	–14.5 psi	to	<0 psi
Absolute	>0 psi	to	500 psi
Pressure Sinusodial	50 psi	to	1 000 psi
Pressure, static	20 psi	to	15 000 psi
	5 000 psi	to	100 000 psi
Pressure, pneumatic		to	· · ·
Gage/absolute	–14.5 psi	to to	<0 psi
Current: 4 mA to 20 mA	>0 psi	to	1 500 psi
Pressure, pneumatic	–14.5 psi	to	<0 psi
Gage/absolute	>0 psi	to	1 500 psi
Voltage: up to 10 V			

Measurand/Unit under test		Ran	σe
Pressure, hydraulic		Truen	5°
Current: 4 mA to 20 mA	500 psig	to	5 000 psig
Pressure, hydraulic Voltage: up to 10 V	500 psig	to	6 000 psig
Pressure, hydraulic	0 bar	to	700 bar
Voltage: up to 10 V Acoustics and vibration			
Vibration Magnitude/ Frequency response			
3 Hz to 8 Hz >8 Hz to 16 Hz	0.04 mV	to	4 V/gn at 100 Hz
>16 Hz to 1 000 Hz >1 000 Hz to 5 000 Hz >5 000 Hz to 10 000 Hz	0.1 pC	to	100 pC/gn
Electrical – DC/low frequency			
DC voltage – source	–10 V	to	10 V
DC voltage – measure	–10 V	to	10 V
-	0 V	to	20 V
Charge	2 pC	to	2 100 000 pC
Charge	±100	рC	<u> </u>
(automated)	±1 000	рC	
	±10 000	•	
	±100 000	•	
	±1 000 000	•	
Current – measure	1 mA	to	20 mA
Length – dimensional metrolo	gy		
Linear displacement	0 mm	to	300 mm
Rotational displacement	0°	to	360°
Mass and mass related			
Force, static	100 N	to	500 N
	>500 N	to	5 000 N
	>5 000 N	to	500 000 N
	2 200 N	to	22 000 N
	>22 000 N	to	500 000 N
Pressure, static	1 bar	to	300 bar
	80 bar	to	8 000 bar
Mass and mass related	1 bar	to	250 bar
Velocity	1 kph	to	330 kph
Force	0.5 kN	to	25 kN
Moment	12.5 N·m	to	1 000 N·m
Torque sensors	2 N⋅m	to	10 N·m
	10 N·m	to	200 N·m
	50 N∙m	to	500 N∙m
	500 N∙m	to	2kN∙m
	2 kN⋅m	to	4 kN∙m
	2 kN⋅m	to	4 kN⋅m

Calibration laboratory Amherst, NY/Novi, MI

Measurand/Unit under test	Ra	ange	
Torque wrenches	2 N·m	to	20 N·m
	>20 N·m	to	500 N∙m
Time and frequency			
Frequency – measure	0 Hz	to	20 000 Hz
Time – measure	0 µs	to	150 µs
Angular rate	–3 000 °/sec	to	3 000 °/sec

China

Calibration laboratory Kistler Innovative Technology Co., Ltd., Shanghai

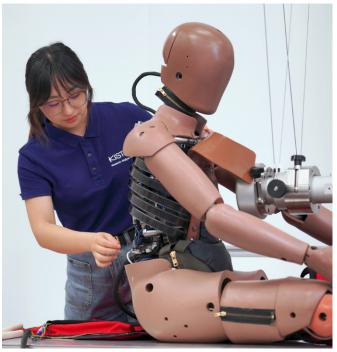
Measurand/Unit under test	l	Range	
Force	0 kN	to	50 kN
Length Linear sensors	0 mm	to	800 mm

Japan

Calibration laboratory Kistler Japan Co. Ltd, Shinyokohama

Measurand/Unit under test	Range						
Acoustic	Voltage sensitivity: mV/(m/s ²)						
Accelerometer	Accelerometer output $\geq 0.01 \text{ mV}$						
		20 Hz	to	1 kHz			
		1 kHz	to	5 kHz			
		5 kHz	to	10 kHz			
	Charge sensitivity: pC/(m/s²) Accelerometer output ≥1 pC						
		20 Hz	to	1 kHz			
		1 kHz	to	5 kHz			
		5 kHz	to	10 kHz			
Mass, force and	Force						
weighing devices	100 N compression						
Load cell	200 N compression						
		500 N	l compre	ession			
		1 000 N	l compre	ession			
		2 000 N	l compre	ession			
		5 000 N	l compre	ession			
		10 000 N	l compre	ession			
		20 000 N	l compre	ession			
		50 000 N	l compre	ession			
	Torque						
		400 N∙rr	n compre	ession			
		680 N∙m	n compre	ession			
		900 N∙m	n compre	ession			





Kistler calibration laboratories with accreditation for on-site calibrations: measurands and measuring ranges

On-site accreditation Kistler Remscheid GmbH

Measurand/Unit under test		Range	
Angle of rotation Angle sensors in combination with torque	0°	to	360°
Torque	0.2 N⋅m	to	1 N⋅m
Torque measuring systems	200 N·m	to	60 kN∙m
Torque wrench calibration	0.2 N·m	to	<2 N·m
systems	2 N⋅m	to	3 kN∙m

On-site accreditation Kistler Instrumente GmbH Lorch

Measurand/Unit under test		Range	
Force (WPM) Force measuring systems not according to DIN 51220	0.5 kN >15 kN	to to	15 kN 300 kN



Accredited measurands and measuring ranges: Kistler calibration laboratories

Measurand/Unit under test		Range		Laboratory, City, Country		
Acceleration sensors				Kistler Instrumente GmbH Sindelfingen,		
Acceleration measuring chains	5 m/s ²	to	200 m/s ²	Germany		
(medium frequency range) Acceleration						
Acceleration Acceleration transducers and measuring chains	200 m/s ²	to	2 000 m/s ²	Kistler ATD Heidelberg, Germany		
Acceleration						
Accelerometers, acceleration measuring chains	1 m/s ² 10 m/s ²	to to	80 m/s ² 200 m/s ²	Kistler Instrumente GmbH Sindelfingen,		
(reference frequency range)	10 111/5-	to	200 111/5-	Germany		
Accelerometer			/: mV/(m/s²)			
			put ≥0.01 mV			
	20 Hz	to	1 kHz			
	1 kHz	to	5kHz			
	5 kHz	to	10 kHz	Kistler Japan Co. Ltd, Shinyokohama, JP		
	Charge sen Accelerome	-				
	20 Hz	to	tput ≥1 pC 1 kHz			
	1 kHz	to	5 kHz			
	5 kHz	to	10 kHz			
Accelerometers	1 m/s ²	to	80 m/s ²	Kietlan hastmussenta Cashili. Cin dalfia ann		
Accelerometers (low-frequency range)	10 m/s ²	to	200 m/s ²	Kistler Instrumente GmbH, Sindelfingen, Germany		
Acoustic und vibration Vibration, magnitude/frequenz (0,5 Hz to 20 Hz)	5 mV	to		Amherst, NY/Novi, MI, USA		
Angle of rotation on-site Angle sensors in combination with torque	0°	to	360°	Kistler Remscheid GmbH, Germany		
Angle of rotation Direct angle transducer Indirect angle systems	0°	to	360°	Kistler Remscheid GmbH, Germany		
Angular rate	-3 000	to	3 000 %	Amherst, NY/Novi, MI, USA		
AC Voltage	0 V	to	<0.12 V			
AC Voltage	0.12 V	to	<0.12 V <1.2 V			
	1.2 V	to	<1.2 V			
	1.2 V 12 V	to	30 V			
	0 Vpp	to	<0.33 Vpp	Kistler Winterthur AG, Switzerland		
	0.33 Vpp	to	<3.3 Vpp			
	3.3 Vpp	to	<33 Vpp			
	33 Vpp	to	85 Vpp			
Capacity	1 pF	to	<1000 pF			
	1 pr 1 nF	to	<1000 pr			
	100 nF	to	<1 000 nF			
	1 pF	to	<10 pF			
	10 pF	to	<100 pF	Kistler Winterthur AG, Switzerland		
	100 pF	to	<1 000 pF			
	1 nF	to	<10 nF			
	10 nF	to	<100 nF			
	100 nF	to	1 000 nF			

Charge	Range		e	Laboratory, City, Country		
Charge	2 pC	to	2 100 000 pC	Amherst, NY/Novi, MI, USA		
Charge (automated)	1.6 pC	to	90 000 pC	Amherst, NY/Novi, MI, USA		
Charge	± 100	рС				
(automated)	± 1 000	pC				
	± 10 000	pC		Amherst, NY/Novi, MI, USA		
	± 100 000	рC				
	± 1 000 000	pC				
Charge (manual)	5 pC	to	2 000 000 pC	Amherst, NY/Novi, MI, USA		
Charge	2 pC	to	10 pC			
All ranges	10 pC	to	100 pC			
	100 pC	to	1 nC			
	1 nC	to	10 nC	Amherst, NY/Novi, MI, USA		
	10 nC	to	100 nC			
	100 nC	to	1 µC			
	200 nC	to	2 µC			
Charge	± 100	pС	. <u> </u>			
Automated	± 1 000					
	± 10 000			Amherst, NY/Novi, MI, USA		
	± 100 000					
	± 1 000 000					
Charge Charge amplifier with grounded input and	7 pC		10 nC	Kistler Instrumente GmbH Sindelfingen, Germany		
differential input						
Charge Generation and calibration		to	<20 pC			
Generation and calibration	20 pC	to	<50 pC			
		to	<200 pC	Kistler Winterthur AG, Switzerland		
	200 pC		<48 000 pC			
	48 nC	to	3 100 nC			
Charge		to	10 pC			
Range 500 mV to 10 V		to	100 pC			
		to	1 nC			
	1 nC	to	10 nC	Amherst, NY/Novi, MI, USA		
	10 nC	to	100 nC			
	100 nC	to	1 µC			
	200 nC	to	2 µC			
Charge, DC, 100 Hz & 1 kHz	10	рC				
Nominal set points at full range	100	pC				
	1	nC				
	10	nC		Amherst, NY/Novi, MI, USA		
	100	nC				
	1	μC				
	2	2μC				
and the second second	10 MPa	to	100 Mpa			
Continuous calibration of piezoelectric pressure	10 1011 a	10	100 mpa	A STREET NIX/NESS AND LICA		
Continuous calibration of piezoelectric pressure sensors	100 MPa	to	800 MPa	Amherst, NY/Novi, MI, USA		

Measurand/Unit under test		Range		Laboratory, City, Country
DC current	0 mA		<0.37 mA	
	0.37 mA		<1.4 mA	
	1.4 mA		<4.5 mA	Kistler Winterthur AG, Switzerland
	4.5 mA		<144 mA	
	144 mA		1 000 mA	
DC current sources	0 A	to	100 µA	
	>100 µA	to	1 mA	
	>1 mA	to	10 mA	
	>10 mA	to	100 mA	Kistler Instrumente GmbH München,
	>100 mA	to	1 A	Germany
	>100 MIX	to	3 A	
	21 A 1 mA		20 mA	
DC maintaine		to		
DC resistance Resistance	0 Ω	to	100 Ω	
Resistance	>100 mΩ	to	1Ω	
	>1 Ω	to	10 Ω	
	>10 Ω	to	100 Ω	
	>100 Ω	to	250 Ω	Kistler Instrumente GmbH München,
	>250 Ω	to	660 Ω	Germany
	>660 Ω	to	1 kΩ	
	>1 kΩ	to	10 kΩ	
	>10kΩ	to	100 kΩ	
	>100 kΩ	to	1 MΩ	
DC restistance	0.01 Ω	to	<12 Ω	
	12 Ω	to	<120 Ω	
	0.12 kΩ	to	<1.2 kΩ	
	1.2 kΩ	to	<12 kΩ	
	12 kΩ	to	<120 kΩ	Kistler Winterthur AG, Switzerland
	0.12 MΩ	to	<1.2 MΩ	
	1.2 MΩ	to	<12 MΩ	
	12 MΩ	to	120 MΩ	
DC voltage – measure	-10 V	to	10 V	
	0 V	to	20 V	Amherst, NY/Novi, MI, USA
DC voltage – measure	-10 V	to	10 V	Amherst, NY/Novi, MI, USA
DC voltage – source	-10 V	to	10 V	Amherst, NY/Novi, MI, USA
DC voltage	Zero Volts		10 1	
Devoluge	100 mV	to	200 mV	
	200 mV	to	10 V	
				Amherst, NY/Novi, MI, USA
	100 mV	to	200 mV	
	200 mV	to	10 V	
DC voltage – source	–10 V		to 10 V	Amherst, NY/Novi, MI, USA
DC voltage	0 V	to	1 mV	
DC sources	>1 mV	to	10 mV	
	>10 mV	to	100 mV	
	>100 mV	to	1 V	Kistler Instrumente GmbH München,
	>1 V	to	10 V	Germany
	>10 V	to	20 V	
	>20 V	to	100 V	
	>100 V	to	1 000 V	

Measurand/Unit under test	R	lange		Laboratory, City, Country
DC voltage	0 V	to	450 μV	
Measuring systems	>450 µV	to	3 mV	
	>3 mV	to	4.5 mV	
	>4.5 mV	to	10 mV	
	>10 mV	to	30 mV	Kietlen Instrumente Creht I München
	>30 mV	to	45 mV	Kistler Instrumente GmbH München, Germany
	>45 mV	to	300 mV	Germany
	>300 mV	to	450 mV	
	>450 mV	to	3 V	
	>3 V	to	4.5 V	
	>4.5 V	to	30 V	
Distortion	10 Hz	to	10 kHz	Kistler Instrumente GmbH Sindelfingen, Germany
DV voltage	0 V	to	<0.12 V	
	0.12 V	to	<1.2 V	Kictler Winterthur AC Switzerland
	1.2 V	to	<12 V	Kistler Winterthur AG, Switzerland
	12 V	to	100 V	
Excitation current	1 mA	to	4 mA	Amherst, NY/Novi, MI, USA
	1 bar	to	10 bar	
Fluid overpressure	10 bar	to	<100 bar	
Piezoelectrical pressure sensor calibration	100 bar	to	1 000 bar	Kistler Winterthur AG, Switzerlan
	1 000 bar	to	8 000 bar	
	0 bar	to	<5 bar	
Fluid overpressure	5 bar	to	<50 bar	
Piezoresistive pressure sensor calibration	50 bar	to	1 000 bar	Kistler Winterthur AG, Switzerlan
	1 000 bar	to	5 000 bar	
Force	0 kN	to	50 kN	Kistler Innovative Technology Co., Ltd., Shanghai, CN
Force Force sensors	2 kN	to	20 kN	Kistler Instrumente GmbH Sindelfingen, Germany
Force (WPM) on-site	0.5 kN	to	15 kN	Kistler Instrumente GmbH Lorch,
Force measuring systems not according	>15 kN	to	300 kN	Germany
to DIN 51220				
Force Piezoelectric force sensor calibration	0.05 kN	to	<2 kN	
riezoelectric force sensor calibration	2 kN	to	50 kN	
	1 kN	to	100 kN	Kistler Winterthur AG, Switzerland
	1 kN	to	<50 kN	
	50 kN	to	500 kN	
Force Force sensors	0.5 kN	to	50 kN	Kistler ATD Heidelberg, Germany
Force Force sensors and measuring equipment	2 kN	to	500 kN	Kistler Remscheid GmbH, Germany
Force Moment	0.5 kN 12.5 N⋅m	to to	25 kN 1 000 N⋅m	Amherst, N/Novi, MN, USA
Force, dynamic (Voltage sensitivity)	0.04 lbf	to	5 lbf	Amherst, NY/Novi, MI, USA
Force, impulse (Sensitivity at 100 Hz)	100 lbf	to	5 000 lbf	Amherst, NY/Novi, MI, USA
Force, static (Voltage, charge sensitivity)	50 lbf	to	50 000 lbf	Amherst, NY/Novi, MI, USA

Measurand/Unit under test		Range		Laboratory, City, Country
Force, static	100 N	to	500 N	
	>500 N	to	5 000 N	
	>5 000 N	to	500 000 N	Amherst, NY/Novi, MI, USA
	2 200 N	to	22 000 N	
	>22 000 N	to	500 000 N	
Frequency – measure	0 Hz	to	20 000 Hz	Amherst, NY/Novi, MI, USA
Frequency	10 Hz	to	160 Hz	
	>160 Hz	to	<1 kHz	
	1 kHz	to	<5 kHz	Kistler Instrumente GmbH Sindelfingen, Germany
	5 kHz	to	<9 kHz	Contaily
	9 kHz	to	10 kHz	
Gain accuracy	0.5	to	150	Amherst, NY/Novi, MI, USA
Gain accurancy			1x, 10x, 100x	Amherst, NY/Novi, MI, USA
Hydraulic pressure Current: 4 mA to 20 mA	500 psig	to	5 000 psig	Amherst, NY/Novi, MI, USA
Hydraulic pressure Voltage: up to 10 V	500 psig	to	6 000 psig	Amherst, NY/Novi, MI, USA
Hydraulic pressure Voltage: up to 10 V	0 bar	to	700 bar	Amherst, NY/Novi, MI, USA
Length – dimensional metrology				Amherst, NY/Novi, MI, USA
Length	0 mm	to	200 mm	
Displacement sensors	>200 mm	to	600 mm	Kistler ATD Heidelberg, Germany
	>600 mm	to	850 mm	
Length	0 mm	to	200 mm	Kistlan Instruments Credul I Cindalfin son
Length sensors	>200 mm	to	600 mm	Kistler Instrumente GmbH Sindelfingen, Germany
	>600 mm	to	850 mm	
Length Linear sensors	0 mm	to	800 mm	Kistler Innovative Technology Co., Ltd., Shanghai, CN
Linear displacement	0 mm	to	300 mm	Amherst, NY/Novi, MI, USA
Manual operated torque tools	0.01 N⋅m	to	<1 N·m	
	1 N·m	to	<5 N·m	Kistler Remscheid GmbH, Germany
	5 N·m	to	1.5 kN⋅m	
Mass and mass related	1 bar	to	250 bar	Amherst, NY/Novi, MI, USA
Mass, force and weighing devices	Force			
		V compre		Kistler Japan Co. Ltd, Shinyokohama, JP
		V compre		
		V compre		
		V compre	551011	
	Moment	0.0000	ssion	
		n compre		
		n compre		
	900 N·N	n compre	551011	

Measurand/Unit under test		Range		Laboratory, City, Country
Multicomponent force and torque	0.5 kN	to	50 kN	
Addition of the second s				Kistler ATD Heidelberg, Germany
Multicomponent transducers (ATD)	2 N·m	to	1 400 N⋅m	
Multicomponent force and torque	2 kN	to	50 kN	
Multicomponent transducers	0.1 kN∙m	to	10 kN⋅m	Kistler Instrumente GmbH Sindelfingen,
				Germany
	2 kN	to	50 kN	
	0.1 kN⋅m	to	10 kN⋅m	
Pneumatic pressure Gage/absolute	–14.5 psi	to	<0 psi	Amherst, NY/Novi, MI, USA
Current: 4 mA to 20 mA	>0 psi	to	1 500 psi	Annierst, NT/NOVI, MI, OSA
Pneumatic pressure	–14.5 psi	to	<0 psi	
Gage/absolute	>0 psi	to	1 500 psi	Amherst, NY/Novi, MI, USA
Current: 4 mA to 20 mA	>0 psi	10	1 200 þ31	
Pneumatic pressure Gage/absolute	–14.5 psi	to	<0 psi	
Voltage: Up to 10 V	>0 psi	to	1 500 psi	Amherst, NY/Novi, MI, USA
	0 bar			
Positive pressure p _e	0 bar 2 bar	to	400 bar	
	2 bar >400 bar	to to	400 bar 1400 bar	Kistler Instrumente GmbH Sindelfingen, Germany
	>400 bar 0 bar	to to	1400 bar 20 bar	Germany
Pressure	1 bar	to	20 Dai	
Absolute pressure p _{abs}	3 bar	to	401 bar	
Pabs	>401 bar	to	1401 bar	Kistler Instrumente GmbH Sindelfingen, Germany
	0 bar	to	20 bar	Germany
Pressure	-14.5 psi	to	<0 psi	
Absolute	> 0 psi	to	<0 psi 500 psi	Amherst, NY/Novi, MI, USA
Pressure				
Sinusodial	50 psi	to	1 000 psi	Amherst, NY/Novi, MI, USA
Pressure	20 psi	to	15 000 psi	
Static	5 000 psi	to	100 000 psi	Amherst, NY/Novi, MI, USA
Pressure	1 bar	to	300 bar	Ambarat NIX/Navi All LISA
Static	80 bar	to	8 000 bar	Amherst, NY/Novi, MI, USA
Rotational displacement	0°	to	360°	Amherst, NY/Novi, MI, USA
Time – measure	0 µs	to	150 µs	Amherst, NY/Novi, MI, USA
Torque on-site	0.2 N·m	to	1 kN·m	Kistler Demscheid CmbH. Cormony
Torque measuring systems	200 N·m	to	60 kN∙m	Kistler Remscheid GmbH, Germany
Torque sensors	2 N⋅m	to	10 N∙m	
	10 N∙m	to	200 N·m	
	50 N∙m	to	500 N∙m	Amherst, NY/Novi, MI, USA
	500 N∙m	to	2kN∙ m	
	2 kN∙m	to	4 kN∙m	
Torque wrench calibration systems	0.2 N·m	to	<2 N·m	Kistler Remscheid GmbH, Germany
	2 N·m	to	3 kN∙m	Rister Refiscience Glibri, Germany
Torque wrench calibration systems	0.2 N·m	to	<2 N·m	Kistler Remscheid GmbH, Germany
on-site	2 N·m	to	3 kN∙m	

Measurand/Unit under test		Range		Laboratory, City, Country
Torque wrenches	2 N·m	to	20 N·m	
	>20 N⋅m	to	500 N∙m	Amherst, NY/Novi, MI, USA
Torque	0.01 N·m	to	<0.1 N·m	
Torque sensors and torque	0.1 N⋅m	to	<1 N⋅m	
measuring equipment	1 N⋅m	to	1 kN⋅m	Kistler Remscheid GmbH, Germany
	>1 kN·m	to	2 kN⋅m	
	>2 kN·m	to	20 kN∙m	
Torque	0.004 N⋅m	to	0.01 N⋅m	
Torque sensors and torque	>0.01 N·m	to	<0.1 N∙m	
measuring chains	0.1 N·m	to	20 N∙m	
	0.1 N·m	to	<0.2 N·m	
	0.2 N⋅m	to	<0.4 N·m	
	0.4 N·m	to	<1 N·m	
	1 N⋅m	to	200 N⋅m	
	1 N·m	to		Kistler Instrumente GmbH Lorch, Germany
	>10 N·m	to	3 kN∙m	
	1 N·m	to	5 N·m	
	>5 N·m	to	10 N·m	
	>10 N·m	to	20 N·m	
	>20 N·m	to	5 kN·m	
	1 kN·m	to	20 kN·m	
	>20 kN⋅m	to	100 kN⋅m	
Transfer torque wrenches	0.1 N·m	to	<1 N·m	Kistler Remscheid GmbH, Germany
	1 N·m	to	1 kN·m	
Velocity	1 kph	to	330 kph	Amherst, NY/Novi, MI, USA
Vibration Magnitude & charge/frequency response 10 Hz to 2 000 Hz				
>2 000 Hz to 10 000 Hz	5 mV	to	4 V/gn	Amherst, NY/Novi, MI, USA
>10000 Hz to 15 000 Hz	0.1 pC	to	100 pC/gn	
>15 000 Hz to 17 000 Hz				
>17 000 Hz to 20 000 Hz				
Vibration, magnitude/frequency response				
3 Hz to 8 Hz	0,04 mV	to	4 V/gn	
>8 Hz to 16 Hz	at 100 Hz			Amherst, NY/Novi, MI, USA
>16 Hz to 1 000 Hz >1 000 Hz to 5 000 Hz	0,1 pC	to	100 pC/gn	
>5 000 Hz to 10 000 Hz			1 0	
Vibration, magnitude/frequency 0.5 Hz to 20 Hz	5 mV	to	4 V/gn	Amherst, NY / Novi, MN, USA
Vibration calibrator	1 m/s ²	to	20 m/s ²	Kistler Instrumente GmbH Sindelfingen, Germany
Vibration, rotational (magnitude)	12.5 Hz			Amherst, NY/Novi, MI, USA
Voltage Voltage measuring amplifier with grounded input and differential input, ICP-Measuring amplifier with constant current supply	70 mV	to	30 V	Kistler Instrumente GmbH Sindelfingen, Germany
Voltage Current resistance ratio Piezo resistive amplifiers	10 Ω	to	1 000 Ω	Amherst, NY/Novi, MI, USA

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